

Work Order ID 51290



Page 1

August 28, 2009 8:12:28 AM

Item ID: D205-770-011

Accept



Setup Start



Revision ID: B

Stop



Item Name: Replacement Engine Mount

Start Date: 8/17/09 Start Qty: 2.00



Cust Item ID:

Required Date: 8/21/09 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D205-770

Rev B

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D205-770-011 CHG001

LABEL ONLY

8/09/08/28

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/8/28 (gx) p

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

=) 8/09/08/28

(42) p

Work Order ID 51290

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Item ID: D205-770-011

Accept



Setup Start



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Stop



Item Name: Replacement Engine Mount

Start Date: 8/17/09 Start Qty: 2.00



Cust Item ID:

Required Date: 8/21/09 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-770-011 CHG001 Location: <u>A</u> PPP Rev: <u>A</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

9/8/28 @ SH

09/08/28 HJ

u 09.08.28

Picklist Print

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Page 1

Work Order ID: 51290

Parent Item: D205-770-011RevB

Parent Item Name: Replacement Engine Mount

Comments:

Start Date: 8/17/09

Required Date: 8/21/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3684-043RevC Manufactured

No

110

Each

2.0000

2.0000



MOUNT ASSEMBLY

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2

51144

2

110

Each

3.0000

2.0000

D3684-045RevC Manufactured

No



LEG ASSEMBLY

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST139A

3

51152

3

110

Each

372.0000

8.0000

D3692-1RevB Manufactured

No



SPACER

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

59

44827

8

45672

14

50325

37

Main Warehouse

ST127

313

50736

313

51144 SP

51152 SP

50736
9/8/28
20 SP

Picklist Print

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Work Order ID: 51290

Parent Item: D205-770-011RevB

Parent Item Name: Replacement Engine Mount

Comments:

Start Date: 8/17/09

Required Date: 8/21/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C12A		Purchased	No			110	Each	473.0000	8.0000			



+2 Bolts

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	473	
106993	7	
110155	2	
110552	3	
110584	23	
111916	20	
112314	418	

MS21043-3

Purchased

No

110

Each

5,374.000 4.0000



+2 Nut

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG	80	
103691	80	

Main Warehouse

ST	5294	
111819	82	
112243	236	
112314	4976	

112314 SP

112243

@ SP

9/8/28

Picklist Print

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Work Order ID: 51290

Parent Item: D205-770-011RevB

Parent Item Name: Replacement Engine Mount

Comments:

Start Date: 8/17/09

Required Date: 8/21/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S D3685-041RevC BIPOD MOUNT ASSEMBLY		Manufactured	No			110	Each	2.0000	2.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST139	2	
51153	2	

51153 SP

S D3686-041RevC MONOPOD ASSEMBLY		Manufactured	No			110	Each	1.0000	2.0000			
--	--	--------------	----	--	--	-----	------	--------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1	
51157	1	

① 51156
① 51157
9/8/28
2x SP

4. WEIGHT AND BALANCE

The following is the net weight increase associated with the D205-770-011 Kit.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-770-011 Replacement Engine Mount Kit	14.6 lb 6.62 kg	-3.5 in -0.09 m	-51.1 in-lb -0.6 m-kg	107.8 in 2.74 m	1574 in-lb 18.1 m-kg

5. PARTS LIST

Qty -011	Part Number	Description
X	D205-770-011	REPLACEMENT ENGINE MOUNT KIT
1	D3684-041	TRIPOD MOUNT ASSEMBLY
1	*D3684-043	MOUNT ASSEMBLY
8	**D3692-1	SPACER
4	**AN3C-12A	BOLT
4	**MS21043-3	NUT
1	**D3687-1	MOUNT
1	**D3684-047	FWD LEG ASSEMBLY
1	***D3688-1	STUD
1	***D3689-1	SLEEVE
1	***D3691-1	STUD
4	***D3692-1	SPACER
1	***D3693-1	ROD END BEARING
2	***AN3C-12A	BOLT
2	***MS21043-3	NUT
1	***NAS509-12C	NUT
1	***NAS509L-12C	NUT
1	**D3684-049	AFT LEG ASSEMBLY
1	***D3688-3	STUD
1	***D3689-1	SLEEVE
1	***D3691-1	STUD
4	***D3692-1	SPACER
1	***D3693-1	ROD END BEARING
2	***AN3C-12A	BOLT
2	***MS21043-3	NUT
1	***NAS509-12C	NUT
1	***NAS509L-12C	NUT
1	*D3684-045	INBOARD LEG ASSEMBLY
1	**D3688-5	STUD
1	**D3689-1	SLEEVE
1	**D3691-1	STUD
4	**D3692-1	SPACER
1	**D3693-1	ROD END BEARING
2	**AN3C-12A	BOLT
2	**MS21043-3	NUT
1	**NAS509-12C	NUT
1	**NAS509L-12C	NUT
4	*D3692-1	SPACER
2	*AN3C-12A	BOLT
2	*MS21043-3	NUT

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Revision: B

Date: 08.12.15

1	D3685-041	BIPOD MOUNT ASSEMBLY
1	*D3687-3	MOUNT
1	*D3684-047	FWD LEG ASSEMBLY
1	**D3688-1	STUD
1	**D3689-1	SLEEVE
1	**D3691-1	STUD
4	**D3692-1	SPACER
1	**D3693-1	ROD END BEARING
2	**AN3C-12A	BOLT
2	**MS21043-3	NUT
1	**NAS509-12C	NUT
1	**NAS509L-12C	NUT
1	*D3684-049	AFT LEG ASSEMBLY
1	**D3688-3	STUD
1	**D3689-1	SLEEVE
1	**D3691-1	STUD
4	**D3692-1	SPACER
1	**D3693-1	ROD END BEARING
2	**AN3C-12A	BOLT
2	**MS21043-3	NUT
1	**NAS509-12C	NUT
1	**NAS509L-12C	NUT
8	*D3692-1	SPACER
4	*AN3C-12A	BOLT
4	*MS21043-3	NUT
1	D3686-041	MONOPOD ASSEMBLY
1	*D3688-7	STUD
1	*D3689-1	SLEEVE
1	*D3691-1	STUD
4	*D3692-1	SPACER
4	*D3692-3	SPACER
1	*D3693-1	ROD END BEARING
1	*D3693-3	ROD END BEARING
2	*AN3C-10A	BOLT
2	*AN3C-12A	BOLT
4	*MS21043-3	NUT
1	*NAS509-12C	NUT
1	*NAS509L-12C	NUT

(NOTE: PARTS IN BOLD TYPE CONSTITUTE PICK LIST FOR D205-770-011 KIT)

* PART IS INCLUDED WITH ASSEMBLY ABOVE

** PART IS INCLUDED WITH ASSEMBLY ABOVE

*** PART IS INCLUDED WITH ASSEMBLY ABOVE

5290